

Date: Monday, 02/06/2008 12:48:49 PM  
 User: Julie Lecocq

## Process Sheet

OK

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FOOT  
 Job Number : 39634  
 Estimate Number : 13331  
 P.O. Number :  
 This Issue : 02/06/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 11 Type : PURCHASED PARTS  
 Previous Run : 39397  
 Part Number : D37871  
 Drawing Number : D3787 UNDER REVIEW  
 Project Number : N/A  
 Drawing Revision : A 08.06.02  
 Material :  
 Due Date : 02/06/2008 Qty: 6 Um: Each  
 Written By : *fls*  
 Checked & Approved By :  
 Comment : Est Rev:A 08-05-20 new issue DD verified by: LL

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: \_\_\_\_\_  
 Purchase Part Number: MS22034-1B  
 Supplier: AUTO PARTS (P/N: 32334)  
 Certificate of conformity is required

PARTS BORROWED FROM EAGLE MS22034-1  
 BHT P/N 205-070-786-001  
 PREVIOUS CERTIFICATION

P.D.

2.0 MS220341B Foot



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 FOOT

N/A P# 06.05.02

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Recieve & Inspect for Transit Damage  
 Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



ENGINEERING APPROVAL

P# 06.05.02



Comment: DIMENSIONAL CHECK

5.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



N/A P# 06.05.02



Comment: 1- Drill hole to finish size as per dwg D3787  
 2- Deburr hole as per dwg D3787

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
01.06.02	1	NON-PERMANENT CHANGE USFNG BELL P/N 205-070-786-001 (MS 22034-1) FOR TESTING PURPOSES ONLY	PH	01.06.02	5	PH 01.06.02	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 02/06/2008 12:48:49 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FOOT

Job Number: 39634

Part Number: D37871

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5



**ENGINEERING  
APPROVAL**

INSPECT WORK TO CURRENT STEP

06.05.02  
RA



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



ENG ONLY



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

**FOR ENGINEERING USE ONLY**

RETURN TO EAGLE  
UPON COMPLETION

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.06.02 Remye test

Job Completion



u 28.06.10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

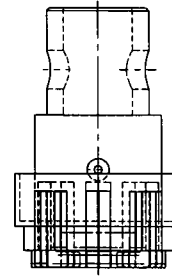
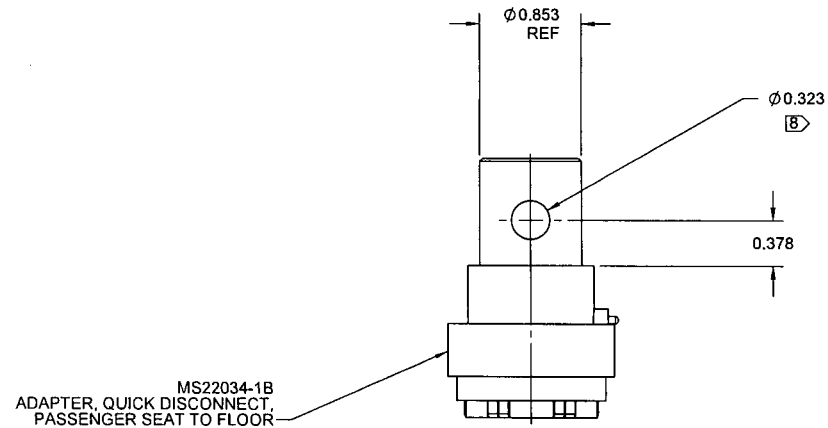
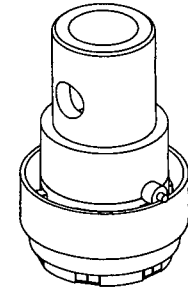
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# SPECIFICATION CONTROL DRAWING



PROTOTYPE  
08.05.02  
PH

D3787-1 FOOT

## NOTES:

- 1) MATERIAL: MS22034-1B OR BHT P/N 205-070-786-001 PH 08.05.02
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs
- 8) DRILL  $\varnothing 0.323$  HOLE 0.378 FROM SHOULDER, TOUCH UP WITH ALODINE AFTER DRILLING

A	NEW ISSUE	HS	08.05.22
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3787	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		FOOT	NTS
DATE	08.05.27	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	